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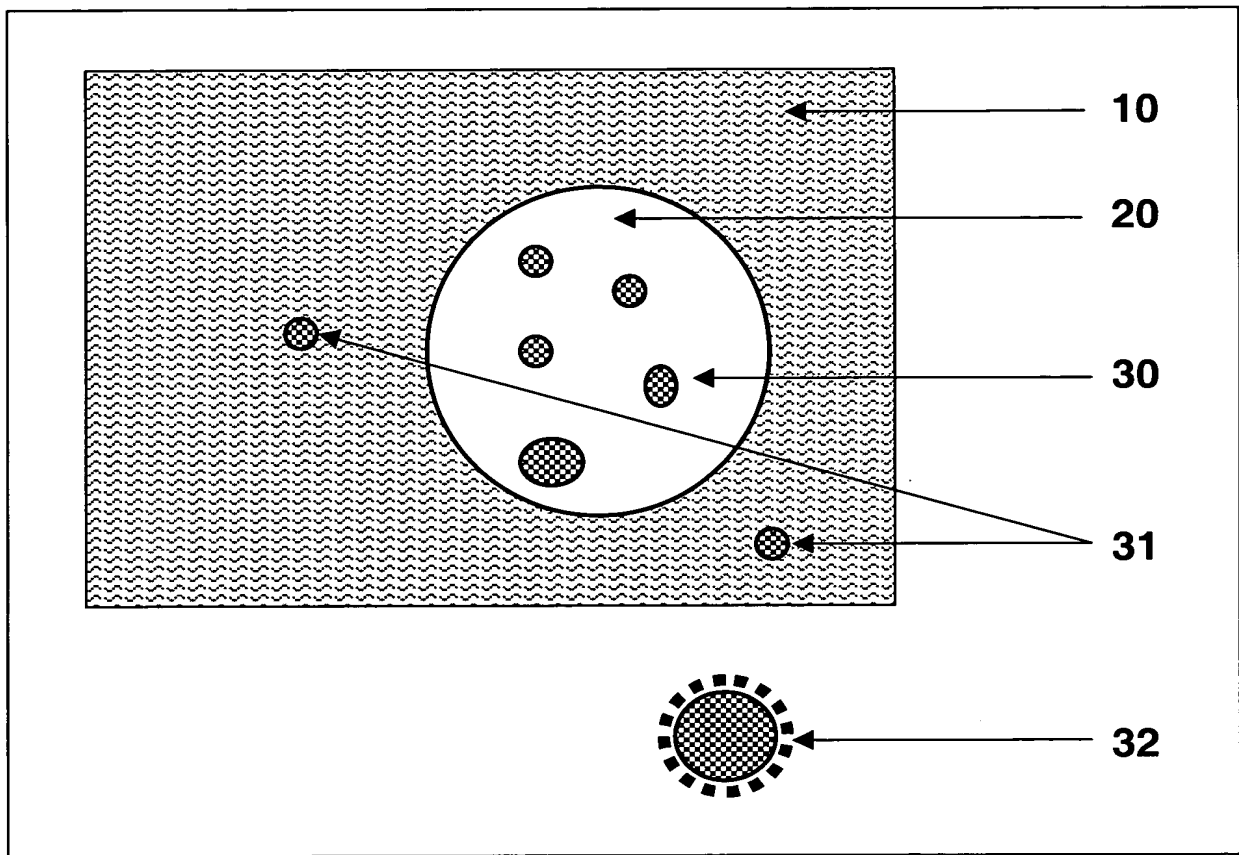


Figure 2

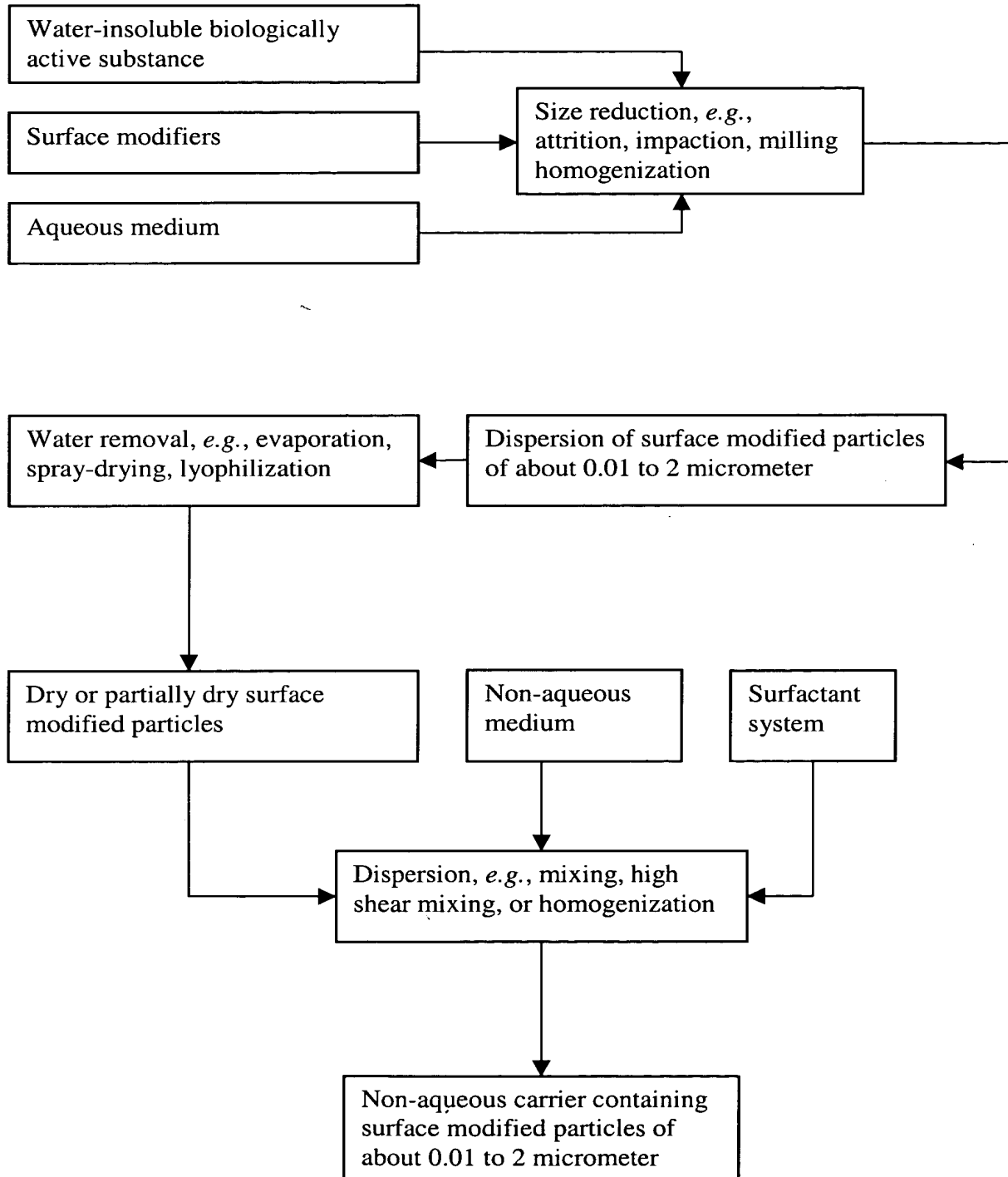
Process Flow Diagram

Figure 3

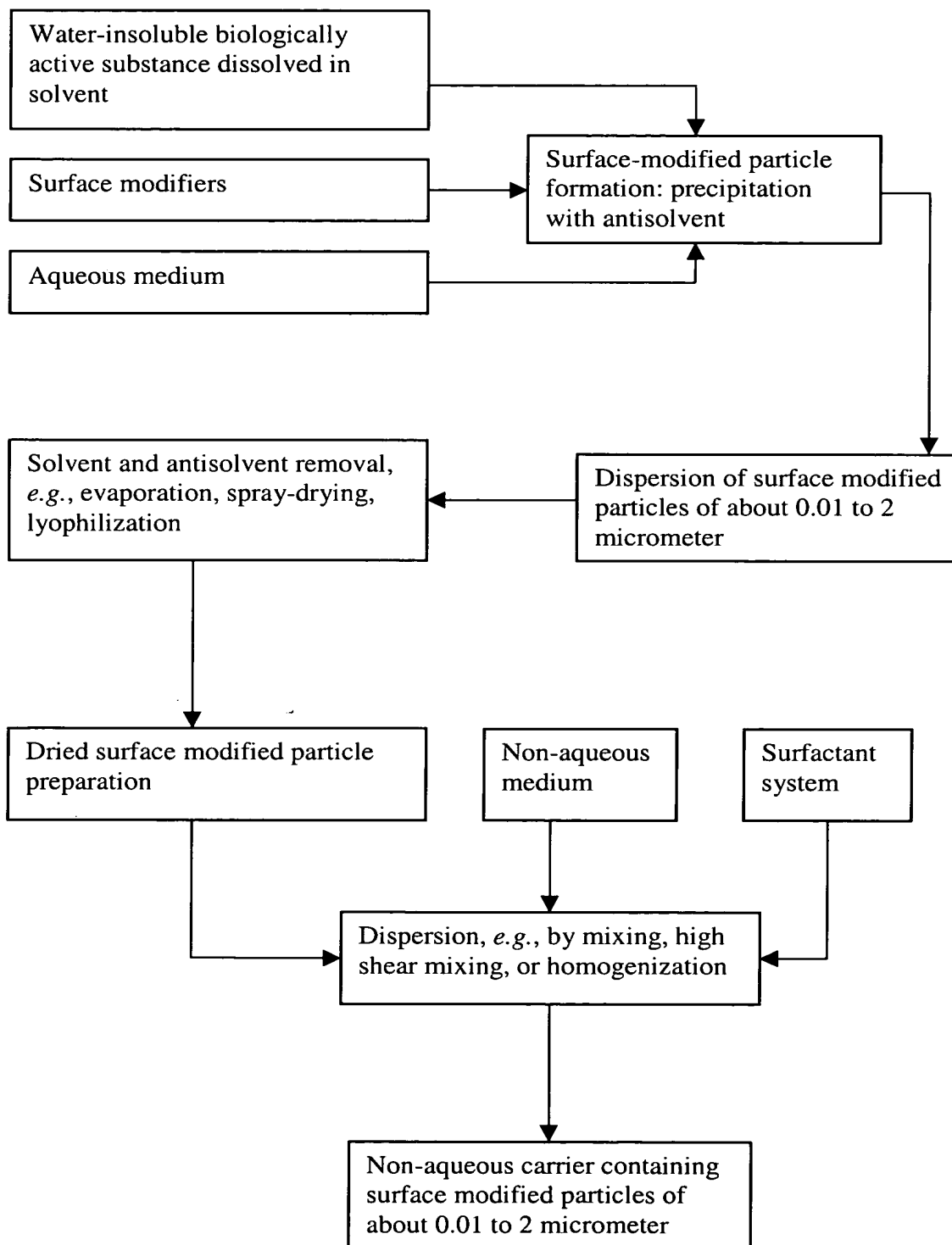
Process Flow Diagram

Figure 4

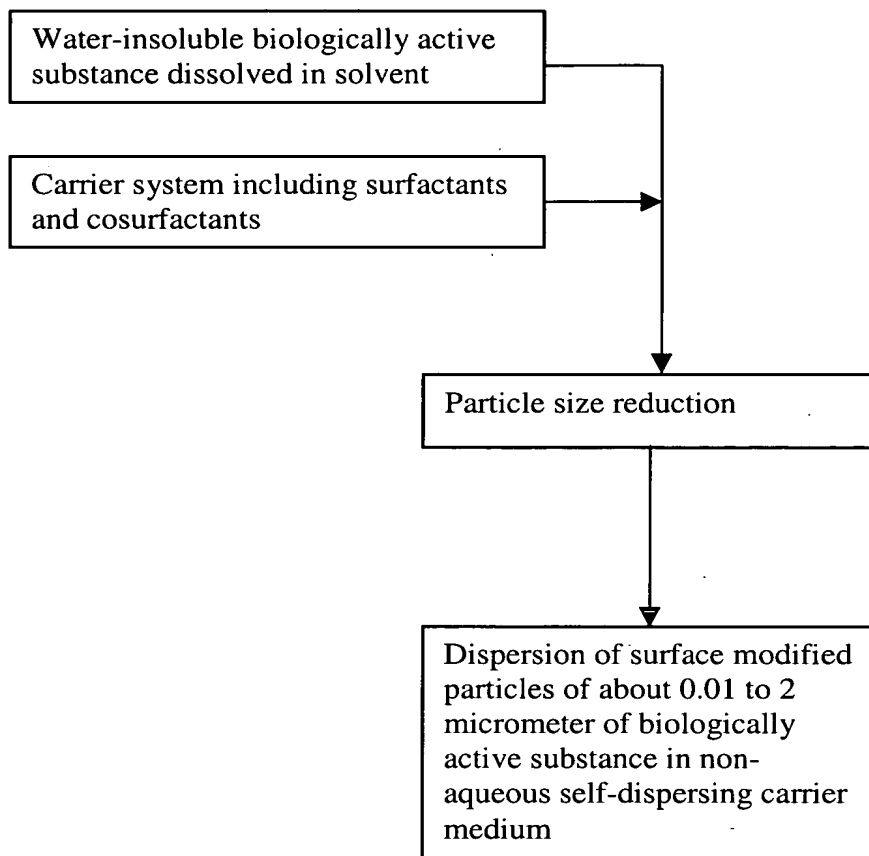
Process Flow Diagram

Figure 5

Process Flow Diagram